

Zemea®\* the Natural Choice...  
Purity and Renewable Performance



Zemea®  
renewably sourced™ propanediol

## Zemea® Creamy Facial Cleanser

This room temperature process cleanser features naturally-derived, mild and biodegradable powder acyl-amino acid surfactants used in conjunction with glycerin and propanediol to produce a light and airy cream cleanser form. Its silky foam and creamy lather produce a great face wash; the after-feel of the skin is conditioned and soft to the touch.

| PHASE | TRADE NAME                   | SUPPLIER                        | INCI NAME                           | % W/W      | FUNCTION (IN FORMULA / ON SKIN)                    |
|-------|------------------------------|---------------------------------|-------------------------------------|------------|--|
| A1    | Vanzan NF-C                  | RT Vanderbilt                   | Xanthan gum                         | 0.25       | Rheology modifier, stability                       |
| A2    | Dionized water               |                                 | Aqua                                | q.s to 100 | Diluent  |
| A3    | Zemea® Propanediol           | DuPont Tate & Lyle Bio Products | Propanediol                         | 10.00      | Solubility adjustment for surfactants / Humectancy |
| A4    | Glycerin                     |                                 | Glycerin                            | 22.00      | Solubility adjustment for surfactants / Humectancy |
| B1    | Amisoft MS-11(F)             | Ajinomoto USA, Inc              | Sodium Myristoyl Glutamate          | 15.00      | Primary surfactant / Cleansing                     |
| B2    | Amisoft CS-11(F)             | Ajinomoto USA, Inc              | Sodium Cocoyl Glutamate             | 3.00       | Secondary surfactant / Cleansing                   |
| B3    | Amisoft LS-11(F)             | Ajinomoto USA, Inc              | Sodium Lauroyl Glutamate            | 2.00       | Secondary co-surfactant / Cleansing                |
| C1    | Plantaren 1200N              | Cognis                          | Lauryl Glucoside                    | 1.50       | Tertiary surfactant, fragrance solubilization      |
| C2    | Clementine CO2 essential oil | Eden Botanicals                 | Clementine essential oil            | 0.50       | Natural fragrance                                  |
| D1    | Stepan GCC                   | Stepan                          | Glyceryl Caprylate / Caprate        | 1.00       | Fragrance solubilization                           |
| E1    | Euxyl PE9010                 | Schülke & Mayr                  | Phenoxyethanol, Ethylhexyl Glycerin | 1.00       | Preservative                                       |

### Manufacturing Procedure

Combine phase A with mixing at room temperature until the gum is well hydrated, slowly add Phase B. Mix Phase C together, combine with Phase D, and add to the rest of the batch. Add Phase E, pH as is: 6.5. Viscosity: 2.464 mPa's @20rpm, spindle #3, 25°C, 10 sec.

(Prototype formula# ASC 18-36-1 provided by Ajinomoto USA, Inc., 400 Kelby Street, Fort Lee, New Jersey 07024. Tel: (201) 292-3180, Fax: (201) 346-5638)

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