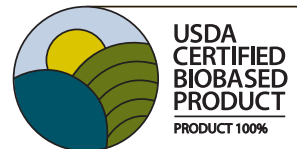




Formulation Sheet



Sincere Serum

Hydrating Face Serum / ACTS20875

Description: Deeply moisturize your skin with this light, soothing, sustainable serum offering four levels of moisturization.

Ingredients: Water, Propanediol, Triheptanoin, Caprylhydroxamic Acid, Glyceryl Caprylate, Glycerin, Sodium Lactate, Sodium Gluconate, Xanthan Gum, Ceratonia Siliqua Gum, Sodium Isostearoyl Lactylate, Fragrance

Phase A				
Water	-	-	76.29%	Solvent
Phase B				
Propanediol	Zemea®	DuPont Tate & Lyle	10.0%	Humectant
Caprylhydroxamic Acid (and) Glyceryl Caprylate (and) Glycerin	Spectrastat™ G2	Inolex	1.0%	Chelating Agent
Water (and) Sodium Lactate (and) Sodium Gluconate	PURASAL® MOISTSXS	Corbion	1.0%	Active
Xanthan Gum (and) Ceratonia Siliqua Gum	SAFIC'CARE T GXG	Safic-Alcan	1.0%	Polymer
Phase C				
Triheptanoin	SustOleo™ MCT	Inolex	10.0%	Emollient
Sodium Isostearoyl Lactylate	ESTERLAC™ Care+	Corbion	0.5%	Emulsifier
Fragrance	Orchidia Facial Serum Fragrance	Orchidia	0.21%	Fragrance

In collaboration with:



ACT Solutions Corp.

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Suite 7 Newark, DE 19713

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Corbion

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To request Corbion samples:

Lisa Swain

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Inolex Inc.

2101 S. Swanson Street
Philadelphia, PA 19148

To request Inolex samples:

<https://inolex.com/pc/Home/Sample-Request>

Procedure

1. Premix B then add to A with propeller stirring until uniform
2. Premix C then add to A/B with propeller stirring until glossy and uniform

Formula:

ACTS 20875 provided by:
ACT Solutions Corp.,
Newark, Delaware, USA

For additional information or samples: DuPont Tate & Lyle Bio Products Customer Service

198 Blair Bend Drive, Loudon, TN 37774

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